CHARACTERIZATION OF WHEAT FLOUR: NUTRITIONAL CONTENTS AND HEALTH HAZARDS.

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ABSTRACT
Wheat is the most important source of proteins, vitamins and dietary fibers. Nutritional deficiency affects a large population in India and therefore nutritional value of wheat is very crucial, since it is one of the important staple food of India. Various commercial brands are available in Indian market out of which 20 brands were collected for the study along with 2 brands from Denmark. Out of these, 5 local and 2 reference brands were analyzed for protein, Vitamin B1, B2, B3 and E, dietary fiber and rest all for pesticides in terms of suitability of these wheat flours for nutrition and health safety. Highest amount of protein and Vitamin B3 was observed in DEN-2 sample 13.95 g/100gm and 6.17 mg/100gm respectively. The DEN-1 sample showed the highest amount of dietary content (10.89 g/100gm). The maximum amount of Vitamin B1 was observed in GA-3 (0.4 mg/100gm), Vitamin B2 in GA-7 (0.067mg/100gm). Pesticides are toxic and has a deleterious effect on health and can lead to fatal organ failure. Pesticide residues were detected in 7 samples out of the 20 Indian brands, their concentration ranged from 0.01 to 0.23 mg/Kg. The reference samples were free from pesticidal residue as well as they were found high in nutritional content. These observations indicate that reference brands might be processed at low temperature and speed which may be result in preserving the nutritional value. Whereas Indian brands are subjected to harsh processing, which might have degraded the nutritional content. Presence of pesticidal residue in the samples analyzed.
indicate improper pretreatment before grinding and packaging. Thus it warrants urgent consideration for conventional organic farming, use of organic manures and proper processing of wheat to meet the nutritional demands and safety of the consumer.

**KEYWORDS:** wheat flour, nutritional values, pesticides, health hazards.

**INTRODUCTION**

Wheat is the most widely grown crop and is also the 2nd most abundant staple crop grown all over India. It is readily available protein source in developing countries. Wheat crop contributes substantially to the national food security by supplementing more than 50% of the calories to consumer. India has witnessed a significant increase in total food grain production to the tune of 233.88 metric tons with a major contribution of wheat with 80.58 metric tons, 34.5% during 2008-09.[30] Wheat provides approximate 55% of carbohydrate and 20% of the food calories. It contains carbohydrate (78.10%), protein (14.70%), and fat (2.10%), minerals like selenium, magnesium etc (2.10%) and vitamin-B.[13,32] Changing lifestyles, increased per capita income, continued trend in migration of population from rural to urban made consumers more inclined toward readymade instant wheat products.

The amount of wheat storage proteins as well as their quality is one of the most important factors determining the end-uses of wheat grain.[22] Whole wheat grains are known to protect from chronic disease. Earlier studies conducted by Jacobs et. al.,(1998) demonstrated that consumption of dietary fiber and whole grain intake lowers the risk of colorectal, gastric and endometrial cancer.[18] It has also been reported that there is a correlation between gluten and celiac disease, schizophrenia, sporadic idiopathic ataxia (gluten ataxia), migraines, acute psychoses, etc.[8,13] The outer layer of the barn provides fiber that produces bulk and regulates the absorption and excretion from the body.[8,14] Wheat grain and its products contain more Phosphorous, Potassium and Magnesium while Silicon, Selenium, Sulphur, Calcium, Chlorine and Iron are low. The mineral composition of wheat grown under different physical and genomic factors revealed that there were differences in ash, Potassium, Manganese and Magnesium contents, while only minor differences in Iron, Zinc, Phosphorous and Copper contents were found.

Pesticidal residue studies in food is of regulatory importance. Many researchers have globally reported the presence of pesticide residues in various crops, fruits and vegetables. There are no reports of analysis of Indian brands of nutrition and non-nutrition content. Therefore, in
present investigation an attempt has been made to evaluate the various commercial wheat flour from Indian market for nutritional content and health hazards.

MATERIALS AND METHODS

The following samples were collected from the local market and two imported samples were obtained from Denmark as reference sample and were analyzed as indicated in Table No.1.

Table1: Various commercial wheat flour obtained from market analyzed for various biochemical and pesticide residues.

<table>
<thead>
<tr>
<th>Sr. No</th>
<th>Wheat flour coded</th>
<th>Geographical region</th>
<th>Biochemical analysis</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>GA-2</td>
<td>India</td>
<td>Amount of protein, dietary fiber, vitamin B1, vitamin B2, Vitamin B3, vitamin E and Pesticide residues.</td>
</tr>
<tr>
<td>2</td>
<td>GA-3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>GA-7</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>GA-8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>GA-9</td>
<td></td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>DEN-1</td>
<td>Denmark</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>DEN-2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>IW-1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>IW-2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>IW-3</td>
<td></td>
<td></td>
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<tr>
<td>11</td>
<td>IW-4</td>
<td></td>
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<tr>
<td>12</td>
<td>IW-5</td>
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<td>13</td>
<td>IW-6</td>
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<td>14</td>
<td>IW-7</td>
<td></td>
<td></td>
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<tr>
<td>15</td>
<td>IW-8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>16</td>
<td>IW-9</td>
<td>India</td>
<td>Analyzed are Chloropyrifos, Meplquat, Chlormequat, Malathion, 2,4DDE</td>
</tr>
<tr>
<td>17</td>
<td>IW-10</td>
<td></td>
<td></td>
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<tr>
<td>18</td>
<td>IW-11</td>
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<td>19</td>
<td>IW-12</td>
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<td>IW-13</td>
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<tr>
<td>21</td>
<td>IW-14</td>
<td></td>
<td></td>
</tr>
<tr>
<td>22</td>
<td>IW-15</td>
<td></td>
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</tr>
</tbody>
</table>

Protein Estimation

Protein content in the sample was estimated by Kjeldahl method. This is an analytical method that involves digestion of sample in the presence of sulphuric acid and Dipotassium sulphate at boiling temperature which breakdowns the organic matter and release nitrogen gas. Ammonia is subjected to alkali distillation and titrated by acid to quantify as per AOAC official method 2001.11.
Estimation of Vitamin B1

Vitamin B1 content in wheat flour was quantified using ion-exchange high performance liquid chromatography coupled to UV detector (HPLC-UV). After enzyme hydrolysis, thiamin oxidizes with potassium ferricyanide in sodium hydroxide solution to form the thiochrome, which is fluorescent. The extract was injected into a HPLC onto a reverse phase column (C18) with fluorescence detector. The samples excitation was recorded at 370 nm and emission at 430 nm using mobile phase (HTAA:Methanol 83:17).

Determination of pesticide residue by gas chromatography

Pesticide residue analysis in food is one of the most important and challenging tasks in routine laboratory practice. The European legislation, which is currently the most strict legislation (European Regulation 396/2005 and Commission Directive 2006/125/EC), sets maximum residue limits (MRL) of pesticides in different products of plant and animal origin. This presents a significant analytical challenge with respect to the low limits of quantification (LOQ) required for some specified food matrices. Here in our work the method for determination of pesticides in the wheat samples were outsourced to Eurofins Analytical Services India (Bangalore).

Samples were treated according to a standard QuEChERS method protocol (extraction and clean-up). The samples were extracted in the presence of citrate buffer, water was removed and purified in a dispersive phase; prior to injection in the TSQ 8000 Triple-Stage Quadrupole GC-MS system. Ready to use QuEChERS kit containing both extraction and clean-up tubes and associated protocol were used for sample preparation (Thermo Fisher Scientific, Runcorn UK). Identification of pesticide residues was based on retention time and ion-ratio confirmation using selective reaction monitoring (SRM) of characteristic transition ions, while quantification was calculated on matrix matched calibration and internal standardization. All method performance criteria were established according to the relevant guidelines.

Standards and Reagent Preparation

Individual Pesticide Standard Stock Solutions

Solutions were prepared gravimetrically in ~1000 mg/l concentration by weighing 10 mg of each analyte and dissolved in 10 ml of appropriate solvent (acetone, toluene or acetonitrile depending on the individual compound). Concentrations of each individual standard stock solutions were calculated gravimetrically using weight of added compounds and solvents. All
individual standard stocks were stored at -20°C. Validity of individual standard stock solutions was 6 months.

**Intermediate Standard Stock and Working Standard Solutions**
These preparations were done by pipetting the appropriate amount of each individual standard stock and diluting it with acetonitrile. The concentration of intermediate standard stock solutions was 5000ng/ml. Working standards were prepared by diluting intermediate standard stock solution accordingly. Intermediate standard stock solutions were stored at -20°C, and the working solutions at 4°C. Validity of intermediate stock solutions was 3 months.

**Individual Internal Standard Stock Solutions**
Individual Internal Standard Stock Solutions were prepared gravimetrically in ~1000mg/l concentration by weighing 10 mg of each analyte and dissolving in 10 ml of acetone for TPP and 10 ml toluene for BFB. Exact concentration values were determined based on the gravimetrical values of both weighed compound and added solvent. Individual internal standard stock solutions were stored at -20°C. Validity of individual internal standard stock solutions was 6 months.

**Working Internal Standard Stock Solutions**
Preparations were individually done by pipetting the appropriate amount of each individual standard stock solution and diluting it with acetonitrile. The concentration of working internal standard stock solutions was 5000ng/ml and was used for direct spiking of the samples. Validity of working stock solutions was 3 months.

1% Sorbitol Solution (Analyte Protectant) was prepared in 70/30 v/v% ACN/H2O and used for adding prior to injection. Protectant solution was added to the sample prior to injection in order to prevent undesired analyte interaction and consequent losses during the injection.

**Procedure**

**Sample Preparation**
Blank matrix samples (Strawberry (SB), wheat flour (WF) and leek (LK)) used for validation experiments were purchased from local retail stores and were homogenized with an Ultra-Turrax homogenizer, extracted and cleaned-up prior to sample preparation. Matrix extracts were used as matrix blank samples and dilution solvents for matrix-matched calibration. Ready to use Thermo Scientific QuEChERS extraction kits were used for sample preparation.
that contained 4g MgSO4, 1g NaCl, 1g Trisodiumcitrate dehydrate and 0.5g Disodiumcitrate sesquihydrate for buffered extraction of target compounds.

**Homogenization of Matrices**

For matrix homogenization, 500gm of the wheat flour sample was placed in an appropriate beaker and labelled. The beaker was then attached to G25 dispergator tool to the Ultra-Turrax homogenizer. (For better recovery of unstable compounds cryogenic homogenization is advised). Homogenizer was rotated at middle rotation speed (speed level 2–3) until a uniform smooth homogenate was prepared.

**Sample Extraction and Clean-up**

Sample extraction step is the most crucial part of the analysis. 10g of sample was weighed in a 50ml QuEChERS extraction tube containing 4g MgSO4, 1g NaCl, 1g trisodium citrate dehydrate and 0.5g disodiumcitrate sesquihydrate 200µl of 5000ng/ml internal standard was added to the samples followed by addition of 20ml H2O to the samples. The sample was allowed to wet and then 10ml of ACN was added to it. Samples were shaked for 10 min on a horizontal shaker and centrifuged at 5000rpm for 5min. Supernatant (~8ml) was aspirated in 15ml QuEChERS clean-up tubes containing 1200mg MgSO4, 400mg PSA and 400mg C18. Vortexed for 1min and centrifuged samples at 5000rpm for 5min. Supernatant was collected and 1ml was utilized for GC instrumental analysis. 50µl sorbitol solution (protectant) and 20µl of 5000ng/ml injection standard (BFB) was added to the GC vials prior to injection.

**GC-MS/MS Analysis**

Samples were assayed using TRACE 1310 gas chromatograph coupled to the TSQ 8000 Triple Stage Quadrupole Mass Spectrometer (Pesticide Analyzer). TraceFinder 3.1 software was used for instrument control, analysis, data review and reporting.

**Triple Quadrupole MS Settings**

Mass spectrometric detection was carried out using the TSQ 8000 triple-quadrupole mass spectrometer in timed-SRM mode. All methods and SRM settings were extracted from Thermo Scientific TSQ 8000 Pesticide Analyzer system method.

**Determination of total dietary fiber [TDF]**

Total dietary fiber (TDF) was determined by running duplicate samples of dried and defatted (if fat content is > 10%) material. Samples were cooked at ~ 100°C with heat stable α-
Desai et al. World Journal of Pharmaceutical Research

amylase to give gelatinisation, hydrolysis and depolymerisation of starch; incubated at 60°C with protease (to solubilise and depolymerise proteins) and amyloglucosidase (to hydrolyse starch fragments to glucose); and treated with four volumes of ethanol to precipitate soluble fiber and remove depolymerised protein and glucose (from starch). The residue is filtered; washed with 78% ethanol, 95% ethanol, and acetone; dried; and weighed. One duplicate was analysed for protein and the other was incubated at 525°C to determine ash. The TDF is the weight of the filtered and dried residue less the weight of the protein and ash.

RESULTS
In the present study the nutritional properties of wheat flours were analyzed by comparing Indian and imported wheat flours.

Total protein content of different wheat flour brands
Protein content varied from 10-20%. Protein content estimated in all the wheat flour samples indicated relatively same amount. Among all the samples DEN-2 showed highest content, i.e. 13.95 g/100gm, followed by GA-2 with 13.83 g/100gm protein content and GA-7 sample 13.77 g/100gm. The lowest protein content was reported in GA-9 with 10.23 g/100gm.

![Figure 1. Total protein content in wheat flour](image)

Total dietary fiber content in different brands of wheat flour
The total dietary fiber content was determined in seven wheat flour samples. After detailed analysis it was observed that DEN-1 contains highest amount of dietary fiber i.e. 10.89g/100gm. Amongst all the Indian samples GA-7 sample showed highest content of dietary fiber i.e. 10.53 g/100gm. The lowest amount of dietary fiber content estimated was 7.55g/100gm in DEN-2 sample. Carson and Edwards (2009), reported fiber content of the
whole wheat grain ranges from 11.6% to 12.7% dry weight which is similar with the findings of this study.

![Dietary fiber content in wheat flour](image1)

**Figure2:** Total dietary fiber content in wheat flour

**Total Vitamin B1 content in flour samples**

Vitamin B1 content was examined in the seven wheat flour samples. The highest concentration of Vitamin B1 is present in GA-3 (0.4 mg/100gm) and the lowest was reported in GA-8. GA-7 and GA-9 has same amount of Vitamin B1 content 0.36 mg/100 gm.

![Vitamin B1 content in wheat flour](image2)

**Figure3:** Total Vitamin B1 content in wheat flour

**Total Vitamin B2 content in wheat flours**

After detailed analysis it was found that the sample GA-2 contained the highest amount of vitaminB2 (0.067mg/100gm). In the reference brands the higher amount of the dietary fiber
was present in DEN-1 sample (0.039mg/100gm) and the lowest amount of Vitamin B2 in all the samples was observed in DEN-2.

![Graph of Vitamin B2 content in wheat flours.](image)

**Figure 4: Total Vitamin B2 content in wheat flours.**

**Total Vitamin B3 content in wheat flour**

Vitamin B3 content in the wheat flour samples showed a significantly greater difference. In this regard, Reference samples from Denmark ranged 4.4 to 6.1mg /100gm of Vitamin B3 amount. Whereas Indian samples had substantially lower amounts ranging from 1 to 2mg/100gm.

![Graph of Vitamin B3 content in wheat flours.](image)

**Figure 4. Total Vitamin B3 content in wheat flour**

**Total Vitamin E content in wheat flour**

The Vitamin E content varied slightly in concentration, it ranged from 1mg/100gm to 2mg/100gm. Both Indian and reference samples had similar amount. Highest amount was observed in GA-8 samples (1.58mg/100gm).
Pesticidal residue in wheat flour

The pesticides which are frequently detected and are found to violate the Maximum Residue Limit (MRL) were investigated in the present study. The samples were outsourced to detect the presence of Chlorpyrifos, Malathion, 2, 4 DDD; 4,4 DDE; 4,4 DD; 4,4 DDT, Triazophos and 4,8 Sulphoxite at Eurofins Analytical Services India Private Limited, NABL accredited analytical Laboratory, Bangalore.

It was observed that six samples showed the presence of pesticides at various concentration ranges between 0.01 to 0.23mg/kg. Out of all the samples chlorpyrifos and Malathion was present in four samples. In the course of this study sample IW-3 showed the highest amount of pesticides as compared to others.
DISCUSSION
Nutrients are indispensible chemical substances that are essential for growth and healthy life. Nutritional value of food depends upon macro and micro molecules present in it. The Indian population as whole is deprived of ample amount of nutrients necessary for good health (21). Wheat is a good source of Vitamin B complex, dietary fibers, magnesium and Vitamin E and is one of the important constituent of Indian diet which provides significant amount of nutrients. Wheat contain 8-20% proteins , and the samples studied in present study revealed protein content from 10.2 to 13.8% whereas, the reference samples showed 14% protein . It is indicative that the grinding process is the most crucial step in preserving proteins and other nutritional content of wheat flour [28]. Traditionally wheat is processed by using ball milling or roller milling method at very high speed. Processing at higher temperatures also damages biomolecules and reduces their nutritional value. Traditional stone mill grinding involves shear stress , compression and friction that helps in preserving these natural compounds.

Total dietary fibers in food are very important for enhancing digestibility balancing the gastrointestinal pH , bowel movement and also to remove the body toxins. Fiber content varied from 9.6 to 10.5%, whereas one of the reference sample showed 10.9%. Fibers get damaged due to milling of cereals to fine refine flour, this could be the one of the reasons for low fiber content in Indian flours. However it is a known fact that 47°C and above temperature degrades the essential macro and micro molecules. An increased temperature leads to breakdown of weak bonds between polysaccharide chains which also affects glycosidic linkages in the dietary fibers (FAO, 2016).

The essential vitamin and amino acids content varies in different genotype which is also affected by environment. The Vitamin B3 content in reference sample is very high to that of Indian samples , whereas Vitamin B2 and B1 are on higher side in Indian samples. Indicating Indian genotypes are superior for Vitamin B content (10).

Pesticidal residue are major contaminants in our food. The contamination of food with toxic pesticides has severe ill effects on human health. It is very important to explore food safety especially for developing nations where pesticide contamination of foods is increasing at alarming level due to indiscriminate uses of pesticides. Many of the samples showed higher amounts of pesticides to that of WHO norms. The pesticides like chlorpyrifos has been detected in four out of six samples. The usage of chlorpyrifos has been restricted in US and European countries , however it is widely used in developing country like India. (5). The
chlorpyrifos and its degraded product has been concern of human health alongwith other pesticides like Malathion, 4,4 DD, 2,4 DDD, etc. (16).

The overall observations of nutritional values and pesticidal residues in Indian wheat flour are in agreement with the published data from different parts of the world. Organophosphate pesticides are most common pesticide which have showed acute poisoning in countries like India, Srilanka.[27].In last few years many cases of pesticide poisoning has been reported to Poison Information Centre of The National Institute of Occupational Health in Ahmedabad,(8) because of food ingested with various pesticide. Therefore pesticides in the environment and food needs to be monitored to provide rich and healthy food to the consumer. Thus it warrants to develop further strategies to avoid contamination of food and food products for better health of the consumers.

CONCLUSION
Though the wheat varieties have high nutritional potential in terms of vitamins, dietary fibers and proteins but many of them are contaminated with pesticides which make them as a nutritional hazard. To avoid such contaminations and health hazards because of pesticides conventional organic farming, less or no usage of chemical fertilizers and proper hygienic food storage is needed.

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